

GLASS FILAMENT FABRICS for PLASTICS REINFORCEMENT
PRODUCT SPECIFICATION

			Specification
Style Number	00120	Old ITG desc.	91111 MIL-Y-1140H
US Style	120		III AMS / MIL-C-9084
WLB No.	8.4544.60		DIN 65066
British Standard	S 13 / 11		BS 3396

Finish/Designatio	FK144
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	Unit	Tolerance		Specification
Weave pattern		four shaft satin		DIN ISO 9354
Area weight	g / m ²	105,0	± 5%	DIN EN 12127
Yarn	tex			DIN EN 12654
warp yarn		EC5-11x2 tex		
weft yarn		EC5-11x2 tex		
Fibre count	1 / cm			DIN EN 1049
warp ends		23,7	± 5%	
weft picks		22,5	± 5%	

Temperature resistance 1)				
Continuous load	°C	260		
Short time resistance	°C	600		

Moisture content	%	< 0,2		DIN EN 3616
Finish content	%	0,08 - 0,28		DIN ISO 1887
				DIN EN 60

Thickness (approx. dry)	mm	0,14	± 5%	DIN ISO 4603/E
in laminate (43% Vol.)	mm	0,10	± 5%	

All statements herein are expressions of opinion which we believe to be accurate and reliable, but are presented without guarantee or responsibility on our part. Statements concerning possible use of our products are not intended as recommendations for their use in the infringement of any patent. No patent warranty of any kind, express or implied, is made or intended.
Porcher Industries Germany GmbH, Benzstraße 14, D-89155 Erbach, Telefon +49 (0)7305 / 955-485, Fax +49 (0)7305 / 955-524

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	Unit	Standard	P-D ITG	Tolerance	Specification
Style Number		00120		/ FK144	
Tensile Strength					ASTM D 4029
warp	N/cm			>	
weft	N/cm			>	
Tensile strength					DIN EN 2747
warp	MPa	335		>	
weft	MPa	320		>	
Young's-Modulus					
warp	GPa	19		>	
weft	GPa	18		>	
Compression strength					DIN 53454
warp	MPa	355		>	DIN 65380
weft	MPa	340		>	DIN prEN 2580
Compression-Modulus					
warp	GPa			>	
weft	GPa			>	
Interlaminar shear strength					DIN EN 2377
warp	MPa	50		>	
weft	MPa	45		>	
Flexural strength					DIN EN 2746
warp	MPa	495		>	
weft	MPa	460		>	
Flexural-Modulus					
warp	GPa	24		>	
weft	GPa	24		>	

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Remarks

1) Temperature resistance for dry fabrics