Technical data sheet

09.02.2023

Mould resin P-N

Inorganic filled thixotropic, sandable epoxy resin produced under vacuum. Can be processed and cured at room temperature with selected hardeners.

Characteristics	Unit	Values
Viscosity 40°C (Brookfield)	Pa·s	80 - 120
Epoxy equivalent	g/equiv.	240 – 280
Shelf life at 20 - 25 °C in closed containers	months	12

Processing

Resin and hardener are mixed well with each other at room temperature in the mixing ratio calculated.

Duration of use

The working time depends on the choice of hardener. Larger batches should only be mixed if rapid processing is possible within the specified working time.

Hardening

The curing time depends on the hardener selected.

Precautionary measures

For information on the proper handling of Mould resin P-N, component A, please refer to the corresponding safety data sheet.

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