

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

SAFETY DATA SHEET

FOR PROFESSIONAL and/or INDUSTRIAL USE ONLY

EPIKOTETM Resin L 20

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name SDS Number	:	EPIKOTE™ Resin L 20 0254100
Product type	:	Epoxy Resin
Other means of identification	:	UFI: QRKU-YEU5-VT0Y-PU8H

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not applicable.

Uses advised against Not applicable.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier/Importer	:	Westlake Epoxy B.V. Seattleweg 17 3195 ND Pernis - Rotterdam The Netherlands
Contact person Telephone 1.4	:	epoxyservice@westlake.com General information +31 (0) 10 295 4011
Emergency telephone number Supplier Telephone number	:	CARECHEM24 +44 (0) 1235 239 670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Corr./Irrit. 2 H315 Eye Dam./Irrit. 2 H319 Skin Sens. 1 H317 Aquatic Chronic 2 H411 Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 EPIKOTE[™] Resin L 20 Page:2/24

See Section 16 for the full text of the H statements declared above.

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2.2 Label elements

Hazard pictograms

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Signal word: WarningHazard statements: Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Toxic to aquatic life with long lasting effects.

Precautionary statements

:	Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.
:	Collect spillage. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
:	Not applicable.
:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
:	bis-[4-(2,3-epoxipropoxi)phenyl]propane Bisphenol F diglycidyl ether, reaction mass of isomers 1,6-Hexanediol, reaction products with epichlorohydrin
:	Not applicable.
:	Not applicable.
:	Not applicable.
	:

Other hazards which do not result in classification

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

:

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M- factors and ATEs	Туре
bis-[4-(2,3- epoxipropoxi)phenyl]pro pane	RRN : 01- 2119456619-26 EC : 216-823-5 CAS : 1675-54-3 Index : 603-073-00-2	>= 50 - <= 75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: >= 5 % Eye Irrit. 2, H319: >= 5 %	[1]
isomers	RRN : 01- 2119454392-40 EC : 701-263-0		Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	-	[1]
I	RRN : 01- 2119463471-41 EC : 618-939-5 CAS : 933999-84-9	>= 10 - <= 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412	-	[1]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Ingestion	:	Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first aid personnel	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u>	::	Causes serious eye irritation. No known significant effects or critical hazards. Causes skin irritation. May cause an allergic skin reaction. No known significant effects or critical hazards.
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
4.3 Indication of any immediate med	dical	attention and special treatment needed
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist

Notes to physician	:	immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Use dry chemical, CO2, alcohol-resistant foam or water spray (fog).
Unsuitable extinguishing media	:	Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or	:	In a fire or if heated, a pressure increase will occur and the container
mixture		may burst. This material is toxic to aquatic life with long lasting
		effects. Fire water contaminated with this material must be contained
		and prevented from being discharged to any waterway, sewer or

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Hazardous thermal decomposition products	:	drain. Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.
Additional information	:	Not available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for contain	ımeı	nt and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water- insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

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equipment. See Section 13 for additional waste treatment information.	6.4 Reference to other sections	:	1 1	
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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations	:	Not available
Industrial sector specific	:	Not available
solutions		

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No exposure limit value known. Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical agents) European Standard EN 482 (Workplace atmospheres - General

requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredie	Туре	Exposure	Value	Population	Effects
nt name			-		
bis-[4-(2,3-	DNEL	Short term	8.3 mg/kg	Workers	Systemic
epoxipropoxi)phe		Dermal	bw/day		
nyl]propane					
bis-[4-(2,3-	DNEL	Short term	12.3 mg/m ³	Workers	Systemic
epoxipropoxi)phe		Inhalation			
nyl]propane					
bis-[4-(2,3-	DNEL	Long term	8.3 mg/kg	Workers	Systemic
epoxipropoxi)phe		Dermal	bw/day		
nyl]propane			2		
bis-[4-(2,3-	DNEL	Long term	12.3 mg/m ³	Workers	Systemic
epoxipropoxi)phe		Inhalation			~) ~ · · · · · ·
nyl]propane					
bis-[4-(2,3-	DNEL	Short term	3.6 mg/kg	General	Systemic
epoxipropoxi)phe	DIVEE	Dermal	bw/day	population	bystenne
nyl]propane		Dermai	0 W/day	population	
bis-[4-(2,3-	DNEL	Short term	0.75 mg/m ³	General	Systemic
epoxipropoxi)phe	DINEL	Inhalation	0.75 mg/m-	population	Systemic
		minaration		population	
nyl]propane	DNEI	C1	0.75	C	C t
bis-[4-(2,3-	DNEL	Short term	0.75 mg/kg	General	Systemic
epoxipropoxi)phe		Oral	bw/day	population	
nyl]propane	DUEL	T .	2.6.1	G 1	
bis-[4-(2,3-	DNEL	Long term	3.6 mg/kg	General	Systemic
epoxipropoxi)phe		Dermal	bw/day	population	
nyl]propane		_			
bis-[4-(2,3-	DNEL	Long term	0.75 mg/m ³	General	Systemic
epoxipropoxi)phe		Inhalation		population	
nyl]propane					
bis-[4-(2,3-	DNEL	Long term	0.75 mg/kg	General	Systemic
epoxipropoxi)phe		Oral	bw/day	population	
nyl]propane					
Bisphenol F	DNEL	Short term	8.3 μg/cm ²	Workers	Local
diglycidyl ether,		Dermal			
reaction mass of					
isomers					
Bisphenol F	DNEL	Long term	104.15 mg/kg	Workers	Systemic
diglycidyl ether,		Dermal	bw/day		-
reaction mass of					
isomers					
Bisphenol F	DNEL	Long term	29.39 mg/m ³	Workers	Systemic
diglycidyl ether,		Inhalation			
reaction mass of					
isomers					
Bisphenol F	DNEL	Long term	62.5 mg/kg	General	Systemic
diglycidyl ether,		Dermal	bw/day	population	J
reaction mass of			· ········	r -r	
isomers					
Bisphenol F	DNEL	Long term	8.7 mg/m ³	General	Systemic
diglycidyl ether,		Inhalation	5.7 mg/m	population	Systemic
reaction mass of		minutation		Population	
isomers					
150111015					1

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Bisphenol F	DNEL	Long term	6.25 mg/kg	General	Systemic
diglycidyl ether,		Oral	bw/day	population	
reaction mass of					
isomers					
1,6-Hexanediol,	DNEL	Long term	10.57 mg/m ³	Workers	Systemic
reaction products		Inhalation			
with					
epichlorohydrin					
1,6-Hexanediol,	DNEL	Long term	22.6 µg/cm ²	Workers	Local
reaction products		Dermal			
with					
epichlorohydrin					
1,6-Hexanediol,	DNEL	Long term	6.0 mg/kg	Workers	Systemic
reaction products		Dermal	bw/day		
with					
epichlorohydrin					
1,6-Hexanediol,	DNEL	Long term	0.44 mg/m ³	Workers	Local
reaction products		Inhalation	C C		
with					
epichlorohydrin					
1,6-Hexanediol,	DNEL	Short term	1.7 mg/kg	General	Systemic
reaction products		Dermal	bw/day	population	5
with				I I I	
epichlorohydrin					
1,6-Hexanediol,	DNEL	Short term	5.29 mg/m ³	General	Systemic
reaction products		Inhalation		population	~) ~ · · · · · · ·
with				r ·r ·····	
epichlorohydrin					
1,6-Hexanediol,	DNEL	Short term	1.5 mg/kg	General	Systemic
reaction products		Oral	bw/day	population	~) ~ · · · · · · ·
with		0101	e iii dag	Population	
epichlorohydrin					
		Short term	13.6 µg/cm ²	General	Local
I I.o-Hexanediol.	DNEL				
1,6-Hexanediol, reaction products	DNEL			population	
reaction products	DNEL	Dermal	1.8	population	
reaction products with	DNEL			population	
reaction products with epichlorohydrin		Dermal			Systemic
reaction products with epichlorohydrin 1,6-Hexanediol,	DNEL	Dermal Long term	3.0 mg/kg	General	Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products		Dermal			Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with		Dermal Long term	3.0 mg/kg	General	Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL	Dermal Long term Dermal	3.0 mg/kg bw/day	General population	
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol,		Dermal Long term Dermal Long term	3.0 mg/kg	General population General	Systemic Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products	DNEL	Dermal Long term Dermal	3.0 mg/kg bw/day	General population	
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with	DNEL	Dermal Long term Dermal Long term	3.0 mg/kg bw/day	General population General	
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL DNEL	Dermal Long term Dermal Long term Inhalation	3.0 mg/kg bw/day 5.29 mg/m ³	General population General population	Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol,	DNEL	Dermal Long term Dermal Long term Inhalation Long term	3.0 mg/kg bw/day 5.29 mg/m ³	General population General population General	
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products	DNEL DNEL	Dermal Long term Dermal Long term Inhalation	3.0 mg/kg bw/day 5.29 mg/m ³	General population General population	Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with	DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term	3.0 mg/kg bw/day 5.29 mg/m ³	General population General population General	Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral	3.0 mg/kg bw/day 5.29 mg/m ³ 1.5 mg/kg bw/day	General population General population General population	Systemic Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products	DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral Long term	3.0 mg/kg bw/day 5.29 mg/m ³	General population General population General population General	Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products	DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral	3.0 mg/kg bw/day 5.29 mg/m ³ 1.5 mg/kg bw/day	General population General population General population	Systemic Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with	DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral Long term	3.0 mg/kg bw/day 5.29 mg/m ³ 1.5 mg/kg bw/day	General population General population General population General	Systemic Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral Long term Dermal	3.0 mg/kg bw/day 5.29 mg/m³ 1.5 mg/kg bw/day 13.6 μg/cm²	General population General population General population General population	Systemic Systemic Local
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral Long term Dermal Long term Dermal Long term Dermal Long term	3.0 mg/kg bw/day 5.29 mg/m ³ 1.5 mg/kg bw/day	General population General population General population General population General	Systemic Systemic
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral Long term Dermal	3.0 mg/kg bw/day 5.29 mg/m³ 1.5 mg/kg bw/day 13.6 μg/cm²	General population General population General population General population	Systemic Systemic Local
reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin 1,6-Hexanediol, reaction products with epichlorohydrin	DNEL DNEL DNEL	Dermal Long term Dermal Long term Inhalation Long term Oral Long term Dermal Long term Dermal Long term Dermal Long term	3.0 mg/kg bw/day 5.29 mg/m³ 1.5 mg/kg bw/day 13.6 μg/cm²	General population General population General population General population General	Systemic Systemic Local

DNEL/DMEL Summary

: Not available

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
bis-[4-(2,3-	PNEC	Fresh water	6 μg/l	
epoxipropoxi)phenyl]prop	THEC	i resii water	0 μg/1	
ane				
bis-[4-(2,3-	PNEC	Marine	1 μg/l	
epoxipropoxi)phenyl]prop	INLC	warme	1 μg/1	
ane				
bis-[4-(2,3-	PNEC	Sawaga Treatment Diant	10 mg/l	
	PNEC	Sewage Treatment Plant	10 mg/1	
epoxipropoxi)phenyl]prop				
ane	DNEC		0.241 /1 1	
bis-[4-(2,3-	PNEC	Fresh water sediment	0.341 mg/kg dwt	
epoxipropoxi)phenyl]prop				
ane	DUEG		0.004 // 1	
bis-[4-(2,3-	PNEC	Marine water sediment	0.034 mg/kg dwt	
epoxipropoxi)phenyl]prop				
ane				
bis-[4-(2,3-	PNEC	Soil	0.065 mg/kg dwt	
epoxipropoxi)phenyl]prop				
ane				
Bisphenol F diglycidyl	PNEC	Fresh water	0.003 mg/l	
ether, reaction mass of			-	
isomers				
Bisphenol F diglycidyl	PNEC	Marine	0.0003 mg/l	
ether, reaction mass of			0	
isomers				
Bisphenol F diglycidyl	PNEC	Sewage Treatment Plant	10 mg/l	
ether, reaction mass of		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		
isomers				
Bisphenol F diglycidyl	PNEC	Fresh water sediment	0.294 mg/kg dwt	
ether, reaction mass of	THE		0.2) Thighg un	
isomers				
Bisphenol F diglycidyl	PNEC	Marine water sediment	0.0294 mg/kg dv	
ether, reaction mass of	THEC	Warme water seament	0.02)+ mg/kg uv	
isomers				
Bisphenol F diglycidyl	PNEC	Soil	0.237 mg/kg dwt	
ether, reaction mass of	FNEC	501	0.237 mg/kg uw	
isomers Bisphenol F diglycidyl	PNEC	Intermittent Releases	0.0254 mg/l	
	PNEC	Internittent Releases	0.0234 mg/1	
ether, reaction mass of				
isomers	DNEC	E e el e e te e	0.0115	
1,6-Hexanediol, reaction	PNEC	Fresh water	0.0115 mg/l	
products with				
epichlorohydrin	DUEC		1.15 5	
1,6-Hexanediol, reaction	PNEC	Marine	1.15 μg/l	
products with				
epichlorohydrin				
1,6-Hexanediol, reaction	PNEC	Marine water sediment	0.283 mg/kg dwt	
products with				
epichlorohydrin				
1,6-Hexanediol, reaction	PNEC	Fresh water sediment	0.283 mg/kg dwt	
products with				
epichlorohydrin				
1,6-Hexanediol, reaction	PNEC	Intermittent Releases	0.115 mg/l	
products with			-	
epichlorohydrin				
PNEC Summary	:	Not available		

PNEC Summary : Not available **Derived No-Effect Levels' (DNEL's) and Predicted No-Effect Concentrations' (PNEC's)**

Explanatory note:

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REACH requires manufacturers and importers to establish and report 'Derived No-Effect Levels' (DNEL's) for humans by inhalation, ingestion and dermal routes of exposure and 'Predicted No-Effect Concentrations' (PNEC's) for environmental exposure. DNEL's and PNEC's are established by the registrant without an official consultation process, and are not intended to be directly used for setting workplace or general population exposure limits. They are primarily used as input values in running Quantitative Risk Assessment models (like the ECETOC-TRA model).

Due to differences in calculation methodology the DNEL will tend to be lower (sometimes significantly) than any corresponding health-based OEL for that chemical substance. Further although DNEL's (and PNEC's) are an indication for setting risk reduction measures, it should be recognized that these limits do not have the same regulatory application as officially endorsed governmental OEL's.

8.2 Exposure controls

Appropriate engineering controls	:	No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Material: 730 Camatril Minimum break through time: 480 min
		Material: 898 Butoject Minimum break through time: 480 min Producer: This recommendation is valid only for our Product as delivered. If this product will be mixed with other substances you need to contact a supplier of CE approved protective gloves (e.g. KCL GmbH, D-36124 Eichenzell, Tel. 0049 (0) 6659 87300, Fax. 0049 (0) 6659 87155, email: vertrieb@kcl.de).

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 EPIKOTE[™] Resin L 20 Page: 11/24

Body protection Other skin protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
General protective measures	:	Chemical splash goggles or face shield. Chemical-resistant gloves. Suitable protective footwear. Light protective clothing. Eyewash bottle with clean water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state Color	: Liquid : Yellowish.
Odor Odor threshold pH Melting point/freezing point Initial boiling point and boiling range Flash point	 Not available (not measured) Not available (not measured) Not available (not measured) Not available (not measured) Greater than 200 °C (DIN 53171) Greater than 150 °C (ISO 2719)
Evaporation rate Upper/lower flammability or explosive limits Vapor pressure	 Not available (not measured) Lower: Not available (not measured) Upper: Not available (not measured) Less than 0.1 hPa @ 20 °C
Vapor density Relative density Density	 Not available (not measured) Not available (not measured) 1.14 - 1.16 g/cm3 (DIN 53217)
Solubility(ies) Solubility in water	Not available (not measured)Negligible
Partition coefficient: n- octanol/water Auto-ignition temperature	 Not applicable. 460 °C (DIN 51794)
Decomposition temperature Viscosity	 Not available (not measured) Dynamic: 750 - 1,050 mPa·s @ 25 °C (ISO 9371)

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 EPIKOTE[™] Resin L 20 Page: 12/24

Explosive properties Oxidizing properties	:	Kinematic: Not available (not measured) Not available (not measured) Not available (not measured)
Particle characteristics		
Median particle size	:	Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	Stable under normal conditions.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	No specific data.
10.5 Incompatible materials	:	No specific data.
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure		
bis-[4-(2,3-epoxipropoxi)phen	yl]propane					
	LD50 Oral	Rat	11,400 mg/kg	-		
Remarks - Oral:	Not acutely toxic	in multiple mouse an	d rat studies, LD50 >	2000 mg/kg of		
	body weight.	body weight.				
	LD50 Oral	Rat	11,400 mg/kg	-		
Remarks - Inhalation:			surated atmosphere =	0.008 ppb,		
	meaningful acute	inhalation studies cou	ald not be conducted.			
Remarks - Dermal:			ll LD50 was > 2000 n			
			as > 2000 mg/kg. Or	ne rabbit study		
	reported an LD50	value of 23 grams/kg		•		
	LD50 Dermal	Rat	2,000 mg/kg	-		
	LD50 Dermal	Rat	2,000 mg/kg	-		
Bisphenol F diglycidyl ether, r	eaction mass of isor	ners				
	LD50 Oral	Rat	> 2,000 mg/kg	-		
Remarks - Oral:	The acute oral me	dian lethal dose (LD5	50) in the Fischer 344	strain rat was		
	found to be greate	r than 2000 mg/kg bo	odyweight.			
	LD50 Oral	Rat	> 2,000 mg/kg	-		
Remarks - Inhalation:	In accordance with	h REACH Annex VI	I, the acute inhalation	study does not		
	need to be conduc	ted as oral and derma	al studies are available	e for this substance.		
	LD50 Dermal	Rabbit	> 2,000 mg/kg	-		
	LD50 Dermal	Rabbit	> 2,000 mg/kg	-		

1,6-Hexanediol, reaction produ	1,6-Hexanediol, reaction products with epichlorohydrin						
	LD50 Oral	Rat	2,900 mg/kg	-			
Remarks - Oral:	in Sprague-Dawle compliance. The a limits for 1,6-hexa (3341-4085) mg/k classification or la European Commu Therefore, Classif This degree of ora	y rats by an O.E.C.D icute oral median leth mediol diglycidyl eth g body weight. This ibelling according to nities (Annex VI of G ication and Labeling l toxicity does not re- te Commission of the	OGE) was accessed for . 401 Testing Guideli nal dose (LD50) and 9 eer in Sprague-Dawley degree of oral toxicity the criteria of the Cor Council Directive 67/2 for acute oral toxicity quire classification or European Community	ne study with GLP 5% confidence y rats was 3741 y does not require nmission of the 548/EEC). y is not required. labelling according			
Remarks - Inhalation:	1,6-Hexanediol Diglycidylether (HDDGE) was accessed for acute inhalation toxicity potential by an O.E.C.D. 433 Testing Guideline study conducted with GLP compliance. The animals were exposed by whole body inhalation to primarily vapor phase HDDGE. The highest attainable concentration of HDDGE, 0.035 mg/l of air (3.7 ppm), induced no mortalities and was not toxic to rats after a single, 4-hour, whole-body exposure.						
	LD50 Dermal	Rat	> 2,000 mg/kg	-			
Remarks - Dermal:	LD50 DermalRat> 2,000 mg/kg-1,6-Hexanediol Diglycidylether (HDDGE) was evaluated for acute dermal toxicity potential to rats in an O.E.C.D. 402 Testing Guideline study conducted with GLP compliance. No mortalities were observed in the study. The no observed effect level (NOEL) of the test material, 1,6-Hexanediol Diglycidylether , in the Sprague-Dawley strain rat was found to be greater than 2000 mg/kg bodyweight. Therefore, Classification and Labeling for acute dermal exposure is not required.						

: Not available

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
bis-[4-(2,3- epoxipropoxi)phenyl]propan e	11,400 mg/kg	N/A	N/A	N/A	N/A
1,6-Hexanediol, reaction products with epichlorohydrin	2,900 mg/kg	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis-[4-(2,3-	Skin -	Rabbit	1.5 - 2		-
epoxipropoxi)phenyl]propane	Erythema/Eschar				
	404 Acute Dermal				
	Irritation/Corrosion				
	Skin - Edema 404	Rabbit	1.0 - 1.5		-
	Acute Dermal				
	Irritation/Corrosion				
	eyes 405 Acute	Rabbit	0		-
	Eye				
	Irritation/Corrosion				
	eyes - Redness of	Rabbit	0.7		-

	the conjunctivae				
	Skin - Moderate	Rabbit	-	24 hrs	-
	irritant				
	Skin - Severe	Rabbit	-	24 hrs	-
	irritant				
	eyes - Mild irritant	Rabbit	-		-
Bisphenol F diglycidyl ether,	Skin -	Rabbit	0.7	4 hrs	72 hrs
reaction mass of isomers	Erythema/Eschar				
	404 Acute Dermal				
	Irritation/Corrosion				
	Skin - Edema 404	Rabbit	0	4 hrs	4 - 504 hrs
	Acute Dermal				
	Acute Dermal Irritation/CorrosionImage: Corrosioneyes - Cornea opacity 405 Acute Eye Irritation/CorrosionRabbit0eyes - Iris lesion 405 Acute EyeRabbit0				
	eyes - Cornea	Rabbit	0		1 - 168 hrs
	Eye				
	Irritation/Corrosion				
	eyes - Iris lesion	Rabbit	0		1 - 168 hrs
	405 Acute Eye				
	Irritation/Corrosion				
	eyes - Redness of	Rabbit	0		1 - 168 hrs
	the conjunctivae				
	405 Acute Eye				
	Irritation/Corrosion				
	eyes - Edema of	Rabbit	0		1 - 168 hrs
	the conjunctivae				
	405 Acute Eye				
	Irritation/Corrosion				
	Skin - Mild irritant	Rabbit	-	24 hrs	-
1,6-Hexanediol, reaction	Skin - Primary	Rabbit	6.2		-
products with	dermal irritation				
epichlorohydrin	index (PDII)				
	eyes - Redness of	Rabbit	3.3		-
	the conjunctivae	1	1	1	

Conclusion/Summary		
Skin	: Not availabl	e
eyes	: Not availabl	e
Respiratory	: Not availabl	e

Sensitization

Product/ingredient name	Route of exposure	Species	Result			
bis-[4-(2,3-	Skin	See Remarks	Sensitizing			
epoxipropoxi)phenyl]propan						
e						
Remarks:	In an OECD No. 429 mou	se LLNA study the estimate	ed EC3 was a			
	concentration of 5.7% sug	gesting that BADGE is a me	oderate skin sensitizer in			
	this test system. In an OE	CD No. 406 guinea pig Max	ximization study BADGE			
	induced positive dermal re	eaction in 100% of the test a	nimals at a 50%			
	concentration challenge de	ose. Therefore, BADGE is a	an "Extreme" skin			
	sensitizer under the condit	ions of this study. BADGE	was also positive for skin			
	sensitization in an OECD	No. 406 guinea pig Buehler	method study.			
Bisphenol F diglycidyl ether,	Skin	Guinea pig	Sensitizing			
reaction mass of isomers						
Remarks:	The Buehler method was	employed to evaluate the de	rmal sensitization			
	potential of Liquid BPFDGE Epoxy Resin. Ten male guinea pigs received 0.4					
	ml of test substance topically once a week for three weeks. A positive control of					
	Liquid BPFDGE Epoxy R	Liquid BPFDGE Epoxy Resin was used on ten additional animals. The				
	challenge phase began two	weeks later with an addition	on 5 animals exposed to			

	0.4 ml of Liquid BPFDGE Epoxy Resin. The negative control had 0 positive reactions; the Liquid BPFDGE Epoxy Resin had 4 of 10 with positive reactions and the positive control had 8 of ten positive reactions. Under the conditions of this study, the test material caused delayed hypersensitivity in guinea pigs.			
1,6-Hexanediol, reaction products with epichlorohydrin	Skin Mouse Sensitizing OECD Guideline 429 (LLNA)			
Conclusion/Summary	potential in a mouse LLNA compliance including test HDDGE was found to be a authors concluded that the DPM data was 1.9% wt/v sensitizing potential based	lether (HDDGE) was evalua A O.E.C.D. 429 Testing Gui substance stability and conc a dermal sensitizer in the mo Estimated Concentration 3 and judged HDDGE to have on the outcome of this study the results of this study was e	ideline study with GLP centration verification. ouse LLNA assay. The for HDDGE based on e moderate dermal y. The Worker Dermal	

Skin Respiratory Not availableNot available

Mutagenicity

Product/ingredient name	Test	Experiment	Result			
bis-[4-(2,3-	-	Subject: See Remarks	Positive			
epoxipropoxi)phenyl]propan		-				
e						
Remarks:	BADGE induced gene-mut	ation in Ames/Salmonella tes	ster strains TA1535 and			
		TA100 in multiple studies. Generally, mutagenic activity was greater without				
		on. Induced gene-mutation in				
		gene-mutation and chromoson				
		d cell transformation in Syria	n hamster BHK cells			
	based on clonal growth in s		1			
	-	Subject: Mammalian-	Negative			
		Animal				
Remarks:	Did not induce evidence of chromosome damage in a mouse dominant lethal					
	oral gavage study conducted up to a high dose level of 10 grams/kg and in a					
		onducted up to a high dose of				
		yte cytogenetic assay with tre				
		se of 3000 mg/kg. Did not ir				
		damage in a Chinese hamster				
		rage up to a high dose of 330				
		strand breaks in rat liver cell				
Disphanal E dialyzidy lathan	treatment with 500 mg/kg a	as measured by alkaline elution Subject: See Remarks	Positive			
Bisphenol F diglycidyl ether, reaction mass of isomers	-	5	Positive			
	Dianh an al E Dialacai da la tha	Experiment: In vitro	h - A			
Remarks:		er induced gene-mutation in t omal aberrations in human ly				
		ne GLP studies. Furthermore				
		er (BPADGE) induce a signif				
		Y mouse lymphoma cells in				
		3PFDGE is genotoxic in vitro				
	-	Subject: Mammalian-	Negative			
		Animal	1 togati to			
		Experiment: In vivo				
Remarks:	When Bisphenol F Diglyci	dylether was evaluated for ge	notoxicity potential in			
		s including the mouse microi				
		tests no evidence of genotox				
		s for genotoxicity also suppor				

	findings for BPFDGE. Then in vivo.	refore, Bisphenol F Diglycid	ylether is not genotoxic		
1,6-Hexanediol, reaction	-	Subject: Bacteria	Positive		
products with					
epichlorohydrin					
Remarks:		ether (HDDGE) was evaluate			
		cterial mutation 471 Testing			
		ted increases of the mutant f			
		A 1538 and TA 100. HDDG			
		0 with and without rat liver d			
		refore, under the experimenta			
		ether did induce point mutation			
		train TA 1538) in the genom			
		e mutagenic in this Salmonel	la typhimurium reverse		
	mutation assay.				
	-	Subject: Mammalian-	Negative		
		Animal			
Remarks:		ether (HDDGE) was accessed			
		nage in an in vivo/in vitro rat			
		e study with GLP compliance			
		00 mg/kg of body weight. 1,			
	Diglycidylether (HDDGE) did not induce evidence of repairable DNA damage				
	in hepatocytes following oral treatment with up to 2000 mg/kg of body weight. Therefore, HDDGE is not genotoxic under the conditions of the study.				
	I nerefore, HDDGE is not g	genotoxic under the condition	is of the study.		
Conclusion/Summony	Not available				

: Not available

<u>Carcinogenicity</u>

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-	Negative -	See Remarks		
epoxipropoxi)phenyl]propan	Unreported -			
e	NOEL			
Remarks:	In a rat oral gavage	OECD no. 453 stud	y there was no evider	nce of
	carcinogenicity up to the high dose level of 100 mg/kg/day. OECD Test			
	Guideline no. 453 d	lermal exposure stud	ies were conducted o	n male mice and
	female rats. No eva	idence of carcinogen	icity was observed in	male mice treated
	up to the high dose	of 100 mg/kg/day ar	nd female rats expose	d up to a high dose
	level of 1000 mg/k	g/day.		
Bisphenol F diglycidyl ether,	Negative -	Mouse		
reaction mass of isomers	Dermal - NOEL			
Remarks:	Bisphenol F Diglyc	idylether (BPFDGE)) was evaluated for th	e potential to
	induce local and sy	stemic tumors in a m	ouse skin-painting 24	4 month study.
	Dermal treatment of	f mice twice a week	with up to a 10% sol	ution of Bisphenol
	F Diglycidylether (BPFDGE) did not in	duce any adverse find	dings of tumor
	incidence or local d	lermal effects. There	fore, BPFDGE is not	a mouse
	carcinogen under th	ne conditions of this s	study. The NOAEL v	vas estimated to be
	approximately 800	mg/kg/day.		
1,6-Hexanediol, reaction	Negative	See Remarks		
products with				
epichlorohydrin				
Remarks:	In accordance with	Column 2 of REAC	H, Annex X, the test	(required in
	Section 8.9.1) does not need to be conducted based on the findings of the			
	Chemical Safety Assessment. Furthermore, 1,6-Hexanediol Diglycidylether is			
	not genotoxic in vi	vo and is not a Categ	ory 3 Mutagen.	
	-	-	-	

Conclusion/Summary

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Developmen t toxin	Species	Dose	Exposure
1,6-Hexanediol, reaction products	-	-	-	-	See Remarks	-
with epichlorohydrin						
Remarks:	An O.E.C.D. 415 "Enhanced" One-Generation Reproduction Toxicity Study or O.E.C.D. 416 Two-Generation Reproduction Toxicity Study in the rat by an appropriate route is					
			members, subject			

Conclusion/Summary

: Not available

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-	Negative - Oral	Rabbit	-	-
epoxipropoxi)phenyl]propan				
e				
Remarks:	exposed by oral gar Guideline no. 414 (high dose level of 1 decreased body we high dose of 300 m body weight gain.	vage or in rabbits trea GLP studies. The ora 180 mg/kg/day that pr ight gain. The rabbit	development toxicity ated by the dermal rou al gavage studies were roduced maternal tox dermal study was co d maternal toxicity ba	ute in OECD Test e conducted up to a icity base on nduced up to a
Bisphenol F diglycidyl	Negative -	Rabbit	-	-
ether, reaction mass of	Dermal			
isomers Remarks:			PA) was tested for its	
	the backs (clipped i (polyethylene glycc a dose volume of 1 Twenty six insemin minimum of 20 pre absorbent gauze an the back of each rai hours/day using a 1 bandage and jacket Maternal toxicity w group as evidenced slight edema at the observed in pregna (slight erythema) o were not considered toxicity or teratoge	free of hair) of New 2 ol, vehicle control), 3 ml/kg body weight/d hated rabbits were use gnant rabbits per exp d non-absorbent cotte bbit. The bandage wa ycra/spandex jacket. were removed. vas observed among p by moderate to seve exposure site. Simila nt rabbits in the 100 p bserved in pregnant r d toxicicologically si nicity was observed a	abbits. DGEBPA was Zealand White rabbits 0, 100 or 300 mg/kg lay on days 6 through ed per dose group res posure level. An occlu on was placed over the sheld in place for a the Following the occlus pregnant rabbits in the re erythema, fissures, r, but less severe skin mg/kg/day exposure g abbits in the 30 mg/k gnificant. No evidence at any dose level resu	s at dose levels of 0 body weight/day at a 18 of gestation. ulting in a usive bandage of ne dosing area on minimum of 6 ion period the e 300 mg/kg dose hemorrhage and h lesions were group. Skin effects g/day dose group be of embryo/fetal lting in a
1,6-Hexanediol, reaction	Negative - Oral	Rat - Female	-	-
products with	OECD Test			
products with	OLCD 1050			

Conclusion/Summary

: Not available

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

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Information on likely routes of exposure	:	Not available
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
		Causes skin irritation. May cause an allergic skin reaction.
Skin contact	:	Causes skin inflation. May cause an anorgie skin reaction.
Ingestion	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Ingestion Symptoms related to the physical, of Eye contact	: chemi	No known significant effects or critical hazards. cal and toxicological characteristics Adverse symptoms may include the following: pain or irritation, watering, redness
Ingestion Symptoms related to the physical, o	: chemi	No known significant effects or critical hazards. cal and toxicological characteristics Adverse symptoms may include the following: pain or irritation,
Ingestion Symptoms related to the physical, o Eye contact	: <u>chemi</u> :	No known significant effects or critical hazards. cal and toxicological characteristics Adverse symptoms may include the following: pain or irritation, watering, redness

Short term exposure

Potential immediate effects Potential delayed effects	:	Not available Not available
Long term exposure		
Potential immediate effects	:	Not available

Potential delayed effects : Not available

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
1,6-Hexanediol, reaction	NOAEL Oral	Rat	300 mg/kg/d	90 days Repeated
products with			Repeated dose	dose; 7 days per
epichlorohydrin			408 Repeated	week Repeated
			Dose 90-Day	dose
			Oral Toxicity	
			Study in Rodents	
Conclusion/Summary	: Not av	ailable		
General			ere allergic reaction may or to very low levels.	ccur when
Carcinogenicity	: No kn	own significant e	effects or critical hazards.	
Mutagenicity	: No kn	own significant e	effects or critical hazards.	
Reproductive toxicity	: No kn	own significant o	effects or critical hazards.	

11.2. Information on other hazards

- **11.2.1** Endocrine disrupting properties
- **11.2.2** Other information

Not available Not available

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxi)pheny	yl]propane		
	Acute LC50 1.3 mg/l - 203	Fish	96 h

:

:

	Fish, Acute Toxicity Test		
	Acute LC50 1.3 mg/l 203	Fish	96 h
	Fish, Acute Toxicity Test		
	Acute EC50 2.1 mg/l - 202	Water flea	48 h
	Daphnia sp. Acute		
	Immobilization Test and		
	Reproduction Test		
	Acute LC50 > 11 mg/l -	Algae	72 h
	Acute $LC50 > 11 \text{ mg/l}$	Algae	72 h
	Chronic No-observable-effect-	Water flea	21 d
	concentration 0.3 mg/l semi-		
	static test 211 Daphnia Magna		
	Reproduction Test		
Bisphenol F diglycidyl ether	, reaction mass of isomers		
	Acute LC50 2.54 mg/l -	Fish	96 h
	Acute LC50 2.54 mg/l	Fish	96 h
	Acute EC50 2.55 mg/l - 202	Water flea	48 h
	Daphnia sp. Acute		
	Immobilization Test and		
	Reproduction Test		
	Acute EC50 > 1,000 mg/l - 201	Algae	72 h
	Alga, Growth Inhibition Test	_	
	Acute EC50 > 1,000 mg/l 201	Algae	72 h
	Alga, Growth Inhibition Test		
1,6-Hexanediol, reaction pro	ducts with epichlorohydrin		
	Acute LC50 30 mg/l Fresh	Rainbow trout, donaldson	96 h
	water 203 Fish, Acute Toxicity	trout	
	Test		
	Acute EC50 47 mg/l Fresh	Water flea	48 h
	water 202 Daphnia sp. Acute		
	Immobilization Test and		
	Reproduction Test		
	Acute LC50 23.1 mg/l Fresh	Algae	2 d
	water		
	Acute IC50 > 100 mg/l Fresh	Soil organisms	28 d
	water		1

: Not available

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum	
bis-[4-(2,3-	OECD-Guideline	6 - 12 % - No	-	Activated sludge	
epoxipropoxi)phenyl]propan	301 F	biodegradation -		Ũ	
e	(Manometric	28 d			
	Respirometry				
	Test)				
Remarks:	The level of biodegradation in an "enhanced" OECD 301F study was 5% within				
	the 28 day contact period. Biodegradation reached 6 - 12 % after 28 days of				
	contact in an OECD test guideline no. 301B study. Therefore, BADGE is not				
	readily biodegradat	ole under the condition	ons of the studies.		
Bisphenol F diglycidyl ether,	OECD-Guideline	16 % - No	10 mg/l	Activated sludge	
reaction mass of isomers	301 B (CO2	biodegradation -			
	Evolution Test)	28 d			
Remarks:	Bisphenol F Diglycidylether was not readily biodegradable under the conditions				
	of the O.E.C.D. 301 B and 301 D screening studies. The maximum percent				
	biodegradation observed in one of the O.E.C.D. 301 B studies was 16% for 10				
	mg/L at 28 days of	contact.			

1,6-Hexanediol, reaction	-	71 % - Readily	-	Activated sludge	
products with		biodegradable -		_	
epichlorohydrin		28 d			
Remarks:	The degree of biodegradation from two O.E.C.D. test guidelin no. 301D (closed				
	bottle) studies was	60-63% within 10 da	ys and reached 71%	after 28 days of	
	contact.		-	-	
Conclusion/Summary	: Not ava	ailable			

Not available

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
bis-[4-(2,3-	2.64 - 3.78	3 - 31 31.00	low	
epoxipropoxi)phenyl]propane				
Bisphenol F diglycidyl ether,	3.3	150 150.00	low	
reaction mass of isomers				
1,6-Hexanediol, reaction products	0.822	3.57	low	
with epichlorohydrin				

12.4 Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available
Mobility	:	Not available

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties	:	Not available
12.7 Other adverse effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product		
Methods of disposal	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	:	The classification of the product may meet the criteria for a hazardous waste.
Packaging		
Methods of disposal	:	The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

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Special precautions This material and its container must be disposed of in a safe way. : Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

Regulatory information ADR/ADN	14.1. UN number 3082	ENVIRONI HAZARDO	roper shipping name MENTALLY DUS SUBSTANCE,		14.3. Transport hazard class(es) 9	14.4. Packing group III
		LIQUID, N (EPOXIDE	.O.S. DERIVATIVES)			
RID	3082	HAZARDO LIQUID, N	MENTALLY DUS SUBSTANCE, .O.S. DERIVATIVES)		9	III
ІСАО/ІАТА	3082	HAZARDO LIQUID, N	MENTALLY DUS SUBSTANCE, .O.S. DERIVATIVES)		9	III
IMO/IMDG	3082	HAZARDO LIQUID, N	MENTALLY DUS SUBSTANCE, .O.S. DERIVATIVES)		9	III
14.5. Environmental hazards						
Environmentall	y hazardous a	and/or Marine	Pollutant	:	Yes.	¥2
14.6 Special pro	ecautions for	user :	containers that are up	pright	remises: always transport t and secure. Ensure the now what to do in the	at persons
14.7 Maritime	transport in	bulk :	Not available			

according to IMO instruments

Not available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization

Annex XIV

None required.

Substances of very high concern

None required.

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Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.			
Other EU regulations				
REACH Status	: The substance(s) in this product has (hav exempted from registration, according to 1907/2006 (REACH).			
Prior Informed Consent (PIC) (64 None required.	<u>49/2012/EU)</u>			
Seveso Directive This product is controlled under the	Seveso Directive.			
Danger criteria				
Category E2				
National regulations Storage class (TRGS 510) <u>Hazardous incident ordinance</u> This product is controlled under the <u>Danger criteria</u>	: 10 Germany Hazardous Incident Ordinance.			
Category		Reference number		
E2 Hazard class for water Technical instruction on air quality control AOX	 WGK 2 TA-Luft Number 5.2.5: 76 % TA-Luft Number 5.2.5: Class I - 24 % The product contains organically bound h to the AOX value in waste water. 	halogens and can contribute		
International regulations				
International lists: Australia inventory (AICS) All components are listed or exempted. Canada inventory All components are listed or exempted. Japan inventory (IECSC) All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. New Zealand Inventory (NZIoC) All components are listed or exempted. Philippines inventory (TSCA 8b) All components are active or exempted. Taiwan inventory (TCSI) All components are listed or exempted. Thailand inventory Not determined. Vietnam inventory Not determined.				
15.2 Chemical Safety Assessment	: This product contains substances for which Assessments are still required.	ch Chemical Safety		

SECTION 16: Other information

:

Abbreviations and acronyms

ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1

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Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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