

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Hardener CL (60 Min.)**

Revision date: 12.06.2018

Product code: 109285-H

Page 1 of 11

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Hardener CL (60 Min.)

**1.2. Relevant identified uses of the substance or mixture and uses advised against****Use of the substance/mixture**

Epoxy resin dispersions-Hardener (Crosslinker )

**1.3. Details of the supplier of the safety data sheet**

Company name:	R&G Faserverbundwerkstoffe GmbH	
	Composite Technology	
Street:	Im Meißel 7 - 13	
Place:	D-71111 Waldenbuch	
Post-office box:	1145	
	D-71107 Waldenbuch	
Telephone:	+49 (0)7157 5304-60	Telefax: +49 (0)7157 5304-70
e-mail:	info@r-g.de	
Internet:	www.r-g.de	
Responsible Department:	Management	

**1.4. Emergency telephone number:** Vergiftungs-Informationen-Zentrale Freiburg  
Tel: +49 (0)761 19240

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

Hazard categories:

Acute toxicity: Acute Tox. 4

Skin corrosion/irritation: Skin Corr. 1B

Serious eye damage/eye irritation: Eye Dam. 1

Respiratory or skin sensitisation: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

**2.2. Label elements****Regulation (EC) No. 1272/2008****Hazard components for labelling**

3-aminomethyl-3,5,5-trimethylcyclohexylamine

benzyl alcohol

salicylic acid

Phenol, styrenated

**Signal word:** Danger**Pictograms:****Hazard statements**

H302

Harmful if swallowed.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Hardener CL (60 Min.)**

Revision date: 12.06.2018

Product code: 109285-H

Page 2 of 11

H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H412 Harmful to aquatic life with long lasting effects.

**Precautionary statements**

P501 Dispose of waste according to applicable legislation.  
 P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
 P405 Store locked up.  
 P310 Immediately call a POISON CENTER/doctor.

**2.3. Other hazards**

No information available.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****Hazardous components**

CAS No	Chemical name	Quantity
	EC No	
	Index No	
	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]	
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	50 - 100 %
	220-666-8	612-067-00-9
	Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3; H312 H302 H314 H317 H412	
100-51-6	benzyl alcohol	2,5 - 10 %
	202-859-9	603-057-00-5
	01-2119492630-38	
	Acute Tox. 4, Acute Tox. 4, Eye Irrit. 2; H332 H302 H319	
61788-44-1	Phenol, styrenated	<= 2,5 %
	262-975-0	01-2119979575-18
	Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H317 H411	
69-72-7	salicylic acid	<= 2,5 %
	200-712-3	01-2119486984-17
	Acute Tox. 4, Eye Dam. 1; H302 H318	

Full text of H and EUH statements: see section 16.

**SECTION 4: First aid measures****4.1. Description of first aid measures****General information**

Remove contaminated clothing immediately.

**After inhalation**

consult a doctor.

**After contact with skin**

After contact with skin, wash immediately with polyethylene glycol, followed by plenty of water. Take off immediately all contaminated clothing and wash it before reuse. If skin irritation occurs.

**After contact with eyes**

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

# Safety Data Sheet

according to Regulation (EC) No 1907/2006

**Hardener CL (60 Min.)**

Revision date: 12.06.2018

Product code: 109285-H

Page 3 of 11

**After ingestion**

Drink plenty of water and fresh air. Call a doctor immediately

**4.2. Most important symptoms and effects, both acute and delayed**

No information available.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media**Carbon dioxide (CO<sub>2</sub>), Extinguishing powder, Water spray jet.**Unsuitable extinguishing media**

High power water jet.

**5.2. Special hazards arising from the substance or mixture**

When heating up or in the fire case formation of poisonous gasses possible.

**5.3. Advice for firefighters**

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

**Additional information**

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately.

Do not allow entering drains or surface water.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protection equipment.

**6.2. Environmental precautions**

Do not allow to enter into surface water or drains.

Do not allow to enter the soil or subsoil.

**6.3. Methods and material for containment and cleaning up**

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

**6.4. Reference to other sections**

Carefully cleaning scene of an accident.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling****Advice on safe handling**

Provide adequate room ventilation, if necessary with vapour extraction at the workplace.

**Advice on protection against fire and explosion**

No special fire protection measures are necessary.

**7.2. Conditions for safe storage, including any incompatibilities****Requirements for storage rooms and vessels**

Keep/Store only in original container.

**Advice on storage compatibility**

Store separately from foodstuffs.

**Further information on storage conditions**

Keep receptacles tightly sealed.

**7.3. Specific end use(s)**

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### Hardener CL (60 Min.)

Revision date: 12.06.2018

Product code: 109285-H

Page 4 of 11

The product does not contain any relevant quantities of substances with workplace-related limit values to be monitored.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

### 8.2. Exposure controls



#### Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

#### Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

#### Eye/face protection

Suitable eye protection: goggles.

#### Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Recommended material: FKM (fluoro rubber),

Thickness of glove material: > 0,5mm

#### Skin protection

Wear suitable protective clothing.

#### Respiratory protection

In case of inadequate ventilation wear respiratory protection. Combination filtering device (EN 14387) A-P2

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state:	liquid
Colour:	light yellow
Odour:	Amines

#### Test method

pH-Value:	not determined
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#### Changes in the physical state

Melting point:	not determined
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Initial boiling point and boiling range:	> 200 °C
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Flash point:	> 100 °C
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#### Flammability

Solid:	not applicable
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Gas:	not applicable
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Lower explosion limits:

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Hardener CL (60 Min.)**

Revision date: 12.06.2018

Product code: 109285-H

Page 5 of 11

Upper explosion limits:

**Auto-ignition temperature**

Solid: not applicable

Gas: not applicable

Decomposition temperature: not determined

**Oxidizing properties**

Not oxidising.

Density (at 23 °C): 1,0 g/cm<sup>3</sup> ISO 2811

Water solubility: Immiscible

**Solubility in other solvents**

not determined

Partition coefficient: not determined

Viscosity / dynamic:  
(at 25 °C) 94 mPa·s ISO 3219

Vapour density: not determined

Evaporation rate: not determined

**9.2. Other information**

Solid content: not determined

**SECTION 10: Stability and reactivity****10.1. Reactivity**

No hazardous reaction when handled and stored according to provisions.

**10.2. Chemical stability**

The product is stable under storage at normal ambient temperatures.

**10.3. Possibility of hazardous reactions**

No known hazardous reactions.

**10.4. Conditions to avoid**

The product does not contain any relevant quantities of substances with workplace-related limit values to be monitored.

**10.5. Incompatible materials**

Oxidising agent, strong

**10.6. Hazardous decomposition products**

In case of fire may be liberated: toxic and caustic gases and vapours

**SECTION 11: Toxicological information****11.1. Information on toxicological effects**

ATEmix calculated

ATE (oral) 1092,9 mg/kg

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Hardener CL (60 Min.)**

Revision date: 12.06.2018

Product code: 109285-H

Page 6 of 11

**Acute toxicity**

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine				
	oral	LD50 mg/kg	1030	Rat	OECD 401
	dermal	LD50 mg/kg	1840	Rabbit	Manufacturer
	inhalation (4 h) aerosol	LC50 mg/l	> 5,01	Rat	OECD 403
100-51-6	benzyl alcohol				
	oral	LD50 mg/kg	1620	Rat	IUCLID
	inhalation vapour	ATE	11 mg/l		
	inhalation (4 h) aerosol	LC50 mg/l	> 4,178	Rat	OECD 403
61788-44-1	Phenol, styrenated				
	oral	LD50 mg/kg	2197	Rat	Quantitative structure-activity relationship (QSAR)
	dermal	LD50 mg/kg	3166	Rat	Quantitative structure-activity relationship (QSAR)
69-72-7	salicylic acid				
	oral	LD50 mg/kg	891	Rat	OECD 401
	dermal	LD50 mg/kg	> 2000	Rat	OECD 402

**Additional information on tests**

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

**SECTION 12: Ecological information****12.1. Toxicity**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

## Hardener CL (60 Min.)

Revision date: 12.06.2018

Product code: 109285-H

Page 7 of 11

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h]   [d]	Species	Source	Method
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine					
	Acute fish toxicity	LC50 110 mg/l	96 h	Leuciscus idus (golden orfe)	Regulation (EC) No. 440/2008, Annex, C.1	
	Acute algae toxicity	ErC50 > 50 mg/l	72 h	Scenedesmus subspicatus	Regulation (EC) No. 440/2008, Annex, C.3	
	Acute crustacea toxicity	EC50 388 mg/l	48 h	Chaetogammarus marinus	IUCLID	
100-51-6	benzyl alcohol					
	Acute fish toxicity	LC50 460 mg/l	96 h	Pimephales promelas (fathead minnow)	EPA OPP 72-1	
	Acute algae toxicity	ErC50 770 mg/l	72 h	Pseudokirchneriella subcapitata	OECD 201	
	Acute crustacea toxicity	EC50 253 mg/l	48 h	Daphnia magna (Big water flea)	OECD 202	
	Algae toxicity	NOEC 3140 mg/l	3 d	Pseudokirchneriella subcapitata	OECD 201	
61788-44-1	Phenol, styrenated					
	Acute fish toxicity	LC50 4 mg/l	96 h	Pimephales promelas (fathead minnow)	Quantitative structure-activity relationship (QSAR)	
	Acute algae toxicity	ErC50 1,637 mg/l	72 h	Pseudokirchneriella subcapitata	Quantitative structure-activity relationship (QSAR)	
	Acute crustacea toxicity	EC50 1,878 mg/l	48 h	Daphnia magna	Quantitative structure-activity relationship (QSAR)	
69-72-7	salicylic acid					
	Acute fish toxicity	LC50 1370 mg/l	96 h	Pimephales promelas (fathead minnow)	OECD 203	
	Acute algae toxicity	ErC50 > 100 mg/l	72 h	Scenedesmus subspicatus	OECD 201	
	Acute crustacea toxicity	EC50 870 mg/l	48 h	Daphnia magna	OECD 202	
	Crustacea toxicity	NOEC 10 mg/l	21 d	Daphnia magna	OECD 202	

**12.2. Persistence and degradability**

The product has not been tested.

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### Hardener CL (60 Min.)

Revision date: 12.06.2018

Product code: 109285-H

Page 8 of 11

CAS No	Chemical name	Method	Value	d	Source
		Evaluation			
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine				
		OECD 301A/ ISO 7827/ EEC 92/69/V, C.4-A	8 %	28	IUCLID
	Not readily biodegradable (according to OECD criteria)				
100-51-6	benzyl alcohol				
		OECD 301C/ ISO 9408/ EEC 92/69/V, C.4-F	92-96 %	14	
	Readily biodegradable (according to OECD criteria).				
61788-44-1	Phenol, styrenated				
		OECD 301C/ ISO 9408/ EEC 92/69/V, C.4-F	73 %	14	
	Readily biodegradable (according to OECD criteria).				
69-72-7	salicylic acid				
		OECD 301C/ ISO 9408/ EEC 92/69/V, C.4-F	88,1 %	14	
	Readily biodegradable (according to OECD criteria).				

#### 12.3. Bioaccumulative potential

The product has not been tested.

#### Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	0,8
100-51-6	benzyl alcohol	1,05
69-72-7	salicylic acid	2,26

#### BCF

CAS No	Chemical name	BCF	Species	Source
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	3,16	Quantitative structure-activity relationship (QSAR)	IUCLID
61788-44-1	Phenol, styrenated	26,5	Carassius auratus (goldfish)	Quantitative structure-activity relationship (QSAR)

#### 12.4. Mobility in soil

The product has not been tested.

#### 12.5. Results of PBT and vPvB assessment

The product has not been tested.

#### 12.6. Other adverse effects

No information available.

#### Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

##### Advice on disposal

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

##### Waste disposal number of waste from residues/unused products



## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### Hardener CL (60 Min.)

Revision date: 12.06.2018

Product code: 109285-H

Page 9 of 11

080299 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not otherwise specified

#### Waste disposal number of used product

080299 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not otherwise specified

#### Waste disposal number of contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

#### Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

### SECTION 14: Transport information

#### Land transport (ADR/RID)

**14.1. UN number:** UN 2735  
**14.2. UN proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (isophoronediamine )  
**14.3. Transport hazard class(es):** 8  
**14.4. Packing group:** II  
 Hazard label: 8



Classification code: C7  
 Special Provisions: 274  
 Limited quantity: 5 L  
 Transport category: 3  
 Hazard No: 80  
 Tunnel restriction code: E

#### Other applicable information (land transport)

Excepted quantity: E1

#### Inland waterways transport (ADN)

**14.1. UN number:** UN 2735  
**14.2. UN proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (isophoronediamine )  
**14.3. Transport hazard class(es):** 8  
**14.4. Packing group:** II  
 Hazard label: 8



Classification code: C7  
 Special Provisions: 274  
 Limited quantity: 5 L

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### Hardener CL (60 Min.)

Revision date: 12.06.2018

Product code: 109285-H

Page 10 of 11

#### Other applicable information (inland waterways transport)

Excepted quantity: E1

#### Marine transport (IMDG)

**14.1. UN number:** UN 2735  
**14.2. UN proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (isophoronediamine )  
**14.3. Transport hazard class(es):** 8  
**14.4. Packing group:** II  
 Hazard label: 8



Marine pollutant: Nein  
 Special Provisions: 223, 274  
 Limited quantity: 5 L  
 EmS: F-A, S-B

#### Other applicable information (marine transport)

Excepted quantity: E1

#### Air transport (ICAO-TI/IATA-DGR)

**14.1. UN number:** UN 2735  
**14.2. UN proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (isophoronediamine)  
**14.3. Transport hazard class(es):** 8  
**14.4. Packing group:** II  
 Hazard label: 8



Special Provisions: A3 A803  
 Limited quantity Passenger: 1 L  
 IATA-packing instructions - Passenger: 852  
 IATA-max. quantity - Passenger: 5 L  
 IATA-packing instructions - Cargo: 856  
 IATA-max. quantity - Cargo: 60 L

#### Other applicable information (air transport)

Excepted quantity: E1

Passenger-LQ: Y841

#### 14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

#### 14.6. Special precautions for user

Warning: strongly corrosive.

#### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### EU regulatory information

2004/42/EC (VOC): 100 % (1000 g/l)

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Hardener CL (60 Min.)**

Revision date: 12.06.2018

Product code: 109285-H

Page 11 of 11

**Additional information**

To follow: 850/2004/EC, 79/117/EEC, 689/2008/EC

**National regulatory information**

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water contaminating class (D): 1 - slightly water contaminating

Skin resorption/Sensitization: Causes allergic hypersensitivity reactions.

**15.2. Chemical safety assessment**

Chemical safety assessments for substances in this mixture were not carried out.

**SECTION 16: Other information****Abbreviations and acronyms**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

**Relevant H and EUH statements (number and full text)**

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

**Further Information**

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*